

ABSTRACT

Snapping off and excessive protruding are prevented for parts formed by melted material.

5 An ultrasonic vibrator 3, a horn 4 whose contact surface that contacts a front end portion of an attachment boss 22a of a recording medium case (an upper case 11a and a lower case 11b) is subjected to a matte finishing process and transmits ultrasound
10 generated by the ultrasonic vibrator 3, and a moving mechanism 2 that moves the horn 4 in a direction toward and away from the recording medium case are included. By doing so, it is possible to prevent the melted material from flowing out in a wide range across the
15 contact surface and the formation of deep concaves at a part formed of melted material.